



SOCCER AND FOOTBALL

Our soccer goals are available in a wide range of sizes and combinations of features. All soccer goal openings are constructed of 6061-T6 aluminum extrusions with a durable extra thick white textured powder coated finish. Select No-Tip™ portable or in-ground semi-permanent models. Sizes include official 24' (W) x 8' (H), 21' (W) x 7' (H), 18 ½' (W) x 6 ½' (H), 12' (W) x 6 ½' (H) and 9' (W) x 4 ½' (H).

The aluminum extrusions that form the goal openings are available in 3" or 4" round or 4" square with large corner radii for player safety in most popular sizes and styles.



No-Tip™ Portable Soccer Goals

Portable soccer goals are often prone to tip over during transport or when players try to hang from the crossbar. Our No-Tip design features two rear ballast drums that, when filled with sand, not only provide tip over protection to meet ASTM F2056 safety standards but also act as wide-track transport wheels to move goals when desired. No-Tip is an exclusive feature not found on any other manufacturer's goals and is available on all 24', 21' and 18 ½' wide portable goals. With No-Tip goals tip over safety is always assured without loose ballast weights or undependable hold down anchors. Nets are included in all soccer goal packages.



Visit www.bisoninc.com for details on our complete line of competition and recreational soccer goals and soccer accessories.



3" Round



4" Round



4" Square



Semi-Permanent In-Ground Goals

Available in five sizes, these goals feature 4" square aluminum extrusion uprights and crossbars with a white powder coated finish and are designed for direct ground bury in 30" deep footings or order optional SC44S ground sleeves for removable installation. European backstay supports are standard. Order nets separately. Call for details.



Semi-Permanent with Optional Backstays

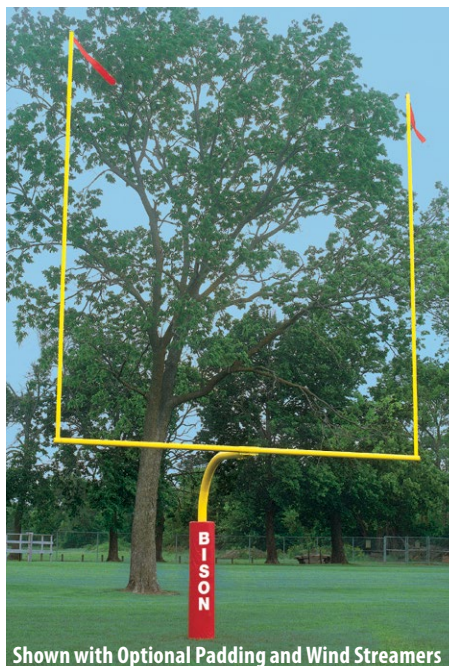


Soccer Upright Safety Padding

IPI offers rigid molded DuraSkin foam protective padding for 4" round and 4" square soccer goal uprights. Call for details.

Gooseneck Football Goal Posts

Steel gooseneck and crossbar design with aircraft alloy aluminum uprights are available in a wide variety of sizes and colors. Choose collegiate or high school width goals with white or safety yellow powder coated finish. 5 ¾" diameter gooseneck poles are available in either 6' or 8' setback. 4 ½" diameter gooseneck poles have 5' setback. All IPI football goal posts are designed for 48" direct ground bury but optional ground sleeves are available. Order Goal Post Padding, Wind Direction Streamers and Weighted Goal Line Markers separately. Call for details.



Shown with Optional Padding and Wind Streamers



Football Upright Padding

5" thick high density foam covered with vinyl in your choice of 17 school colors. Can be lettered, logoed or full color printed graphic for a custom look.



Football Wind Streamers

Set of four orange wind direction streamers for top of goal post uprights. Includes mounting hardware for IPI gooseneck goal posts.